



THE SEWING THREAD MAKERS

LIPACO

PES TEXT

Quality Control performance results on Chemical tests

Yarn 100% Polyester Texturized

Dtex n°. : 33f 24/1; 50f 24/1, 76f 36/1, 76f 36/1 90TPM, 76f 36/1 140TPM Bright, 110f 36/1, 110f 36/2 90TPM, 110f 36/2 Intermingled, 167f 36/1, 167f 36/1 Intermingled, 167f 36/1 90TPM, 167F 36/2, 167f 36/2 90 TPM, 167F 36/3 Intermingled, 167f 36/4 Intermingled, 167f 36/4 90TPM.

Staining

Chemical Tests Description	Standard	Staining				Colour Range
		Light Colours	Median Colours	Dark Colours	Special Colours	
Wash Fastness	ISO 105 C06 (B2S 50°C)	4-5	4-5	4	3-4	4-5
Water Fastness	ISO 105 E01	4-5	4-5	4	3-4	4-5
Alkaline Perspiration Fastness	ISO 105 E04	4-5	4-5	4	3-4	4-5
Ácid Perspiration Fastness	ISO 105 E04	4-5	4-5	4	3-4	4-5
Dry Cleaning Fastness	ISO 105 D01	NA	NA	NA	NA	4-5
Chlorine Water Fastness	ISO 105 E03	NA	NA	NA	NA	4-5
See Water Fastness	ISO 105 E02	4-5	4-5	4-5	4-5	4-5
Dry Rub Fastness	ISO 105 X12	5	4-5	4-5	4-5	NA
Wet Rub Fastness	ISO 105 X12	4-5	4-5	4-5	4	NA
Light Fastness	ISO 105 B02	NA	NA	NA	NA	4
Contact Heat Fastness / Sublimation at 120°C	ISO 105 X11	5	4-5	4	4	4

NA = Not applicable

(*) The special colours included: Black, Deep colours and some fluorescent colours.

Care Codes Recomendaded

Relevant Notes



Wash maximum 40°C
Gentle program



Do not use Chlorine
agents



Iron with median temperature
150°C



Possible Dry Cleaning
professional

Note: For complete the Care Label codes is very important included the security phrase in every garments or Embellishment: Keep way from fire.
The Dry method (Tumble Dry machine or Temperature Ambiance dry) need be analyzed just on the garment final with all details included.

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